

MAINTENANCE KIT INSTRUCTIONS



Before You Begin: Tighten All Screws and Handle Bolts!

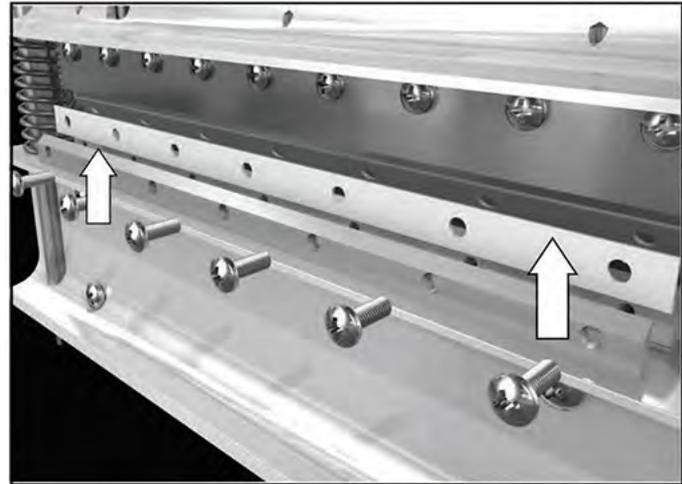
Bolts and screws can work themselves loose over time. In particular, the rail attachment bolt and handle attachment bolts can sometimes become loose after extended use. Check tightness on all fasteners on a regular basis.

Blade Stop Replacement

(For CobraCut™ models 9 and 20)

Tools needed: #3 Phillips screwdriver or M4 (5/32") Allen wrench, depending on shear model

1. Set cutter on a stable work surface
2. Remove M6 screws fastening anvil and blade stop with #3 Phillips screwdriver or M4 (5/32") Allen wrench
3. Remove anvil and discard old blade stop
4. Align anvil and new blade stop with mounting holes
5. Fasten anvil and new blade stop into place with M6 screws



Greasing

Make sure that exposed bearing surfaces are free of debris and coated with a thin layer of grease.

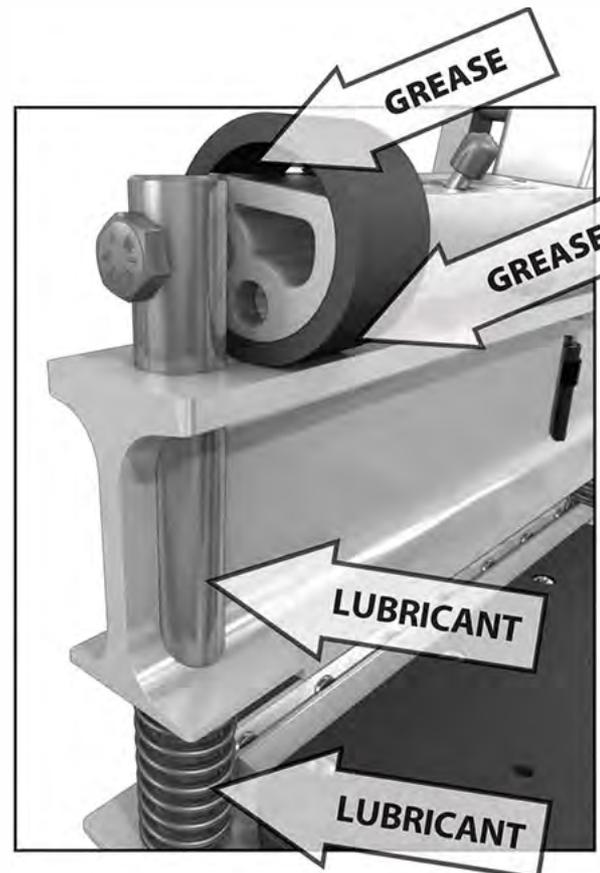
Using Blade Lubricant

Blade lubricant is water based and dries to a slippery coating. Lubricate springs and slides and allow to dry. See illustration.

Oiling /Anti-corrosion

Spray all metal parts with WD-40 or similar water displacing oil (not included), and wipe clean on a regular basis. This prevents corrosion causing condensation.

Warning: excess oil can damage baler belts.



Blade Replacement

Tools Needed: #3 Phillips screwdriver, cut-resistant gloves, table or workbench, something heavy (such as a tool box or a large hammer)

1. Unlock your cutter and open the handle
2. Remove the upper handle by pressing in the detent and pulling on the grip
3. Turn cutter upside down and set cutter on table or workbench, hang the bearings over the edge
4. Set something heavy on the cutter to prevent it from tipping off the table or workbench
5. Put on cut-resistant gloves
6. Remove all M6 screws with Phillips screwdriver
 - a. Remove screws starting on the left hand side, working left to right
 - b. Press against the lower portion of the blade when removing the last screw; this will prevent it from falling off the cutter
7. Lift the old blade from the cutter and set it out of the way in a safe place
8. Place the new blade on the cutter with beveled side out and the flat side toward the table
9. Fasten the new blade into place with the M6 screws and tighten firmly with a Phillips screwdriver
10. Turn your cutter back over and reinsert the handle



WARNING

Blade is extremely sharp! Use hand protection when removing, honing, or sharpening blade!



Honing the Blade

To extend the life of your blade, hone regularly by placing the Hone Stone firmly against the flat of the blade (table side), ensuring the face of the stone is parallel with the blade face, and stroke back and forth 5 times. This honing procedure is best done once per day whenever the cutter is used.

