

# ALLIGATOR® RIVET INSTALLATION TIPS

## QUICK VIEW

A laced baler belt is only as strong as its fasteners. And fasteners are at their strongest when they are installed correctly. Here are some tips to help you correctly install Alligator® Rivet fasteners.

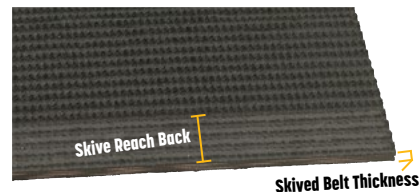
Are you following these steps correctly?

### SQUARE BELT ENDS



Make sure to square the belt ends

### PROPER SKIVE



Skived Belt Thickness = .200" to .230"  
Skive Reach Back = 1"

### ALLIGATORS UP



The alligators on the fasteners strip should be facing up when placed in the installation tool

### ALLIGATORS ALIGN (MART)



When using the MART, make sure the guide block is facing the correct way as shown here

### TAP DOWN



Before mounting the guide block or installing the rivets, be sure to tap down on the fastener strip so it is touching the belt

### RIVET ORDER



Installing the rivets in the proper order will keep the belt end square

### RIVET SET



Proper rivet set is key to longer fastener life

### ALLIGATOR® RIVET APPLICATION GAUGE



Use the application guide to check your work

For more helpful tips visit [www.agbeltinc.com](http://www.agbeltinc.com).

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